# **SAFETY DATA SHEET**



CircuitWorks® Water Soluble Flux Dispensing Pen (UFI)

### SECTION 1: Identification of the substance/mixture and of the company/ undertaking

1.1 Product identifier	
Product name	: CircuitWorks® Water Soluble Flux Dispensing Pen (UFI)
Product code	: CW8300
Product description	: Fluxing agents
Product type	: Liquid.
Other means of identification	: Fluxing agents soldering Industrial/Professional use UFI: U7D8-X0VR-W00R-SWGC7

### 1.2 Relevant identified uses of the substance or mixture and uses advised against

Not applicable.

### 1.3 Details of the supplier of the safety data sheet

Manufacturer Chemtronics 8125 Cobb Center Drive Kennesaw, GA 30152

Tel. 770-424-4888 or toll free 800-645-5244

Distributor

Importer ITW Contamination Control BV Saffierlaan 5 VZ-2132 Hoofddorp The Netherlands

Email: info@itw-cc.com

Tel: +31 88 1307 400 FAX: +31 88 1307 499 Website: www.Chemtronicseu.com

e-mail address of person responsible for this SDS	: Importer/Only Representative Bay 150 Shannon Industrial Estate Shannon County Clare Ireland V14 DF82 +353 61 771 500

#### **National contact**

CircuitWorks® Water Soluble Flux Dispensing Pen (UFI)

### SECTION 1: Identification of the substance/mixture and of the company/ undertaking

ITW Contamination Control BV Saffierlaan 5 VZ-2132 Hoofddorp The Netherlands

Email: info@itw-cc.com

Tel: +31 88 1307 400 FAX: +31 88 1307 499 Website: www.Chemtronicseu.com

### 1.4 Emergency telephone number

### National advisory body/Poison Centre

Telephone number	: EMERGENCY HEALTH INFORMATION:
	Austria +43 1 31304 5620, Belgium +32022649636, Bulgaria +359 2 9154 409,
	Croatia +38514686910, Cyprus +3572240561, Czech Republic +420267082257,
	Denmark +45 72 54 40 00, Estonia +3726943384, Finland +358 5052 000, France
	+33 3 85 21 92, Germany +49-30-18412-0, Greece +302106479250, Hungary +34
	(1) 476 1136, Ireland +35318092566, Italy +390649906140, Latvia +371 67032600,
	Lithuania +370 70662008, Luxembourg +352 24785551, Netherland +31 88 75 585
	61, Norway +47 21 07 70 00, Poland +48 42 2530 400, Portugal 808-250-143,
	Romania +40213183606, Slovakia +421 2 5465 2307, Slovenia +38614006039,
	Spain +34 917689800, Sweden +46104566750
	United Kingdom (England or Wales) 0845 46 47 or Scotland 08454 24 24 24 (UK only).
<u>Supplier</u>	
Telephone number	: Chemtronics Product Information: 800-TECH-401 (800-832-4401) Chemtronics Customer Service: 800-645-5244
Hours of operation	: 8:00 AM to 5:00 PM
Information limitations	: EMERGENCY HEALTH INFORMATION: EMERGENCY SPILL INFORMATION: Transport information

### **SECTION 2: Hazards identification**

2.1 Classification of the sub	stance or mixture
Product definition	: Mixture
Classification according to	Regulation (EC) No. 1272/2008 [CLP/GHS]
Flam. Liq. 2, H225	
Acute Tox. 4, H332	
Skin Irrit. 2, H315	
Eye Dam. 1, H318	
STOT SE 3, H336	
Aquatic Chronic 3, H412	
The product is classified as h	nazardous according to Regulation (EC) 1272/2008 as amended.
Ingredients of unknown toxicity	: 38 percent of the mixture consists of component(s) of unknown acute dermal toxicity 100 percent of the mixture consists of component(s) of unknown acute inhalation toxicity
Ingredients of unknown ecotoxicity	: Contains 27% of components with unknown hazards to the aquatic environment
See Section 16 for the full te	xt of the H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

#### 2.2 Label elements

CircuitWorks® Water Soluble Flux Dispensing Pen (UFI)

Hazard pictograms	
Signal word	: Danger
Hazard statements	<ul> <li>Highly flammable liquid and vapour. Causes skin irritation. Causes serious eye damage. Harmful if inhaled. May cause drowsiness or dizziness. Harmful to aquatic life with long lasting effects.</li> </ul>
Precautionary statements	
Prevention	: Wear protective gloves. Wear eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Avoid release to the environment. Avoid breathing vapour. Wash thoroughly after handling.
Response	: IF INHALED: Call a POISON CENTER or doctor if you feel unwell. Take off contaminated clothing and wash it before reuse. IF ON SKIN: Wash with plenty of water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor.
Storage	: Store in a well-ventilated place. Keep container tightly closed.
Disposal	: Dispose of contents and container in accordance with all local, regional, national and international regulations.
Hazardous ingredients	: propan-2-ol 2,2'-iminodiethanol glycolic acid
Supplemental label elements	: Not applicable.
Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles	: Not applicable.
Special packaging requirem	ents
Containers to be fitted with child-resistant fastenings	: Not applicable.
Tactile warning of danger	: Not applicable.
2.3 Other hazards	
Product meets the criteria for PBT or vPvB according to Regulation (EC) No. 1907/2006, Annex XIII	: This mixture does not contain any substances that are assessed to be a PBT or a vPvB.
Other hazards which do not result in classification	: None known.

### **SECTION 3: Composition/information on ingredients**

3.2 Mixtures	: Mixture				
Product/ingredient name	Identifiers	%	Classification	Specific Conc. Limits, M-factors and ATEs	Туре
propan-2-ol	EC: 200-661-7 CAS: 67-63-0 Index: 603-117-00-0	≥75 - ≤90	Flam. Liq. 2, H225 Eye Irrit. 2, H319 STOT SE 3, H336	-	[1]
glycerol	REACH #: Annex V EC: 200-289-5 CAS: 56-81-5	≥10 - ≤25	Eye Irrit. 2, H319	-	[1]
lactic acid	EC: 200-018-0 CAS: 50-21-5	≤10	Skin Irrit. 2, H315 Eye Irrit. 2, H319	-	[1]
2,2'-iminodiethanol	EC: 203-868-0 CAS: 111-42-2 Index: 603-071-00-1	<10	Acute Tox. 4, H302 Skin Irrit. 2, H315 Eye Dam. 1, H318 STOT RE 2, H373 Aquatic Chronic 2, H411	ATE [Oral] = 500 mg/kg	[1]
dimethylammonium chloride	EC: 208-046-5 CAS: 506-59-2	≤10	Acute Tox. 4, H302	ATE [Oral] = 1070 mg/kg	[1]
glycolic acid	EC: 201-180-5 CAS: 79-14-1	≤3	Acute Tox. 4, H302 Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319	ATE [Oral] = 1938 mg/kg ATE [Inhalation (dusts and mists)] = 3.6 mg/l	[1]
			See Section 16 for the full text of the H statements declared above.		

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section. <u>Type</u>

[1] Substance classified with a health or environmental hazard

Occupational exposure limits, if available, are listed in Section 8.

### **SECTION 4: First aid measures**

4.1 Description of first aid m	easures
Eye contact	: Get medical attention immediately. Call a poison center or physician. Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician.
Inhalation	: Get medical attention immediately. Call a poison center or physician. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

### **SECTION 4: First aid measures**

Skin contact	: Get medical attention immediately. Call a poison center or physician. Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician. Wash clothing before reuse. Clean shoes thoroughly before reuse.
Ingestion	: Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Chemical burns must be treated promptly by a physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing

thoroughly with water before removing it, or wear gloves.

### 4.2 Most important symptoms and effects, both acute and delayed

#### **Over-exposure signs/symptoms** Eye contact : Adverse symptoms may include the following: pain watering redness Inhalation : Adverse symptoms may include the following: nausea or vomiting headache drowsiness/fatigue dizziness/vertigo unconsciousness **Skin contact** : Adverse symptoms may include the following: pain or irritation redness blistering may occur Ingestion Adverse symptoms may include the following: 2 Ingestion Seek medical attention.

### 4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician	<ul> <li>In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.</li> </ul>
Specific treatments	: No specific treatment.

### **SECTION 5: Firefighting measures**

5.1 Extinguishing media	
Suitable extinguishing media	: Use dry chemical, CO <sub>2</sub> , water spray (fog) or foam.
Unsuitable extinguishing media	: Do not use water jet.

### 5.2 Special hazards arising from the substance or mixture

### **SECTION 5: Firefighting measures**

Hazards from the substance or mixture	:	Highly flammable liquid and vapour. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. The vapour/gas is heavier than air and will spread along the ground. Vapours may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back. This material is harmful to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
Hazardous combustion products	:	Decomposition products may include the following materials: carbon dioxide carbon monoxide nitrogen oxides halogenated compounds
5.3 Advice for firefighters		
Special protective actions for fire-fighters	:	Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
Special protective equipment for fire-fighters	:	Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

### **SECTION 6: Accidental release measures**

### 6.1 Personal precautions, protective equipment and emergency procedures

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For non-emergency personnel	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	:	If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
6.2 Environmental precautions	:	Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.
6.3 Methods and material for	со	ntainment and cleaning up
Small spill	:	Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	:	Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product.

### **SECTION 6: Accidental release measures**

6.4 Reference to other sections

: See Section 1 for emergency contact information. See Section 8 for information on appropriate personal protective equipment. See Section 13 for additional waste treatment information.

### **SECTION 7: Handling and storage**

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

#### 7.1 Precautions for safe handling

Protective measures	: Put on appropriate personal protective equipment (see Section 8). Do not get in eyes or on skin or clothing. Do not breathe vapour or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
Advice on general occupational hygiene	: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

### 7.2 Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidising materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

#### Seveso Directive - Reporting thresholds

Danger criteria
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	Notification and MAPP threshold	Safety report threshold
P5c	5000 tonne	50000 tonne

#### 7.3 Specific end use(s)

**Recommendations** : Not available.

Industrial sector specific

solutions

: Not available.

sector specific . Not

### **SECTION 8: Exposure controls/personal protection**

The information in this section contains generic advice and guidance. Information is provided based on typical anticipated uses of the product. Additional measures might be required for bulk handling or other uses that could significantly increase worker exposure or environmental releases.

#### 8.1 Control parameters

Occupational exposure limits

No exposure limit value known.

#### **Biological exposure indices**

No exposure indices known.

### **SECTION 8: Exposure controls/personal protection**

**Recommended monitoring procedures** : Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

#### **DNELs/DMELs**

Product/ingredient name	Туре	Exposure	Value	Population	Effects
propan-2-ol	DNEL	Long term Oral	26 mg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	89 mg/m <sup>3</sup>	General	Systemic
	DNEL	Long term Dermal	319 mg/kg	population General	Systemic
	DNEL	Long term Inhalation	bw/day 500 mg/m³	population Workers	Systemic
	DNEL	Long term Dermal	888 mg/kg bw/day	Workers	Systemic
glycerol	DNEL	Long term Inhalation	33 mg/m <sup>3</sup>	General population	Local
	DNEL	Long term Inhalation	56 mg/m³	Workers	Local
	DNEL	Long term Oral	229 mg/kg bw/day	General population	Systemic
lactic acid	DNEL	Short term Oral	35.4 mg/ kg bw/day	General population	Systemic
	DNEL	Short term Inhalation	296 mg/m <sup>3</sup>	General population	Local
	DNEL	Short term Inhalation	592 mg/m <sup>3</sup>	Workers	Local
2,2'-iminodiethanol	DNEL	Long term Oral	0.06 mg/ kg bw/day	General population	Systemic
	DNEL	Long term Dermal	0.07 mg/ kg bw/day	General population	Systemic
	DNEL	Long term Dermal	0.13 mg/ kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	0.25 mg/m <sup>3</sup>	General population	Local
	DNEL	Long term Inhalation	1 mg/m³	Workers	Local
glycolic acid	DNEL	Long term Oral	0.75 mg/ kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	1.53 mg/m <sup>3</sup>		Local
	DNEL	Short term Inhalation	2.3 mg/m <sup>3</sup>	General population	Local
	DNEL	Short term Inhalation	2.3 mg/m <sup>3</sup>	General population	Systemic
	DNEL	Long term Inhalation	2.6 mg/m <sup>3</sup>	General population	Systemic
	DNEL	Short term Inhalation	9.2 mg/m³	Workers	Local
	DNEL	Short term Inhalation	9.2 mg/m³	Workers	Systemic
	DNEL	Long term Inhalation	10.56 mg/ m³	Workers	Systemic
	DNEL	Long term Dermal	28.85 mg/ kg bw/day	General population	Systemic
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# SECTION 8: Exposure controls/personal protection DNEL Long term Dermal 57.69 mg/ kg bw/day Workers Systemic

**PNECs** 

No PNECs available

8.2 Exposure controls		
Appropriate engineering controls	: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapour or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.	
Individual protection meas	<u>}S</u>	
Hygiene measures	: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period Appropriate techniques should be used to remove potentially contaminated clothin Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.	
Eye/face protection	: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles and/or face shield. If inhalation hazards exist, a full-face respirator may b required instead.	i,
Skin protection		
Hand protection	: Chemical-resistant, impervious gloves complying with an approved standard shou be worn at all times when handling chemical products if a risk assessment indicate this is necessary. Considering the parameters specified by the glove manufacture check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.	es
Body protection	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves. Refer to European Standard EN 1149 for further information on material and design requirements and test methods.	
Other skin protection	: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.	
Respiratory protection	: Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other importar aspects of use.	
Environmental exposure controls	: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.	;

### **SECTION 9: Physical and chemical properties**

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

#### 9.1 Information on basic physical and chemical properties **Appearance Physical state** : Liquid. : Amber. Clear. [Light] Colour Odour : Alcohol-like. [Slight] : Not available. **Odour threshold** Melting point/freezing point : Not available. Initial boiling point and : 82°C (179.6°F) boiling range Flammability : Extremely flammable in the presence of the following materials or conditions: open flames, sparks and static discharge. Lower and upper explosion : Lower: 0.9% Upper: 12% limit **Flash point** : Closed cup: 18°C (64.4°F) [Tagliabue] **Auto-ignition temperature** : 370°C (698°F) **Decomposition temperature** : Not available. pH 6.7 Viscosity : Not available. : Not available. Solubility in water **Miscible with water** Yes. Partition coefficient: n-octanol/ : Not applicable. water Vapour pressure : 3.3 kPa (25 mm Hg) 0.9 **Relative density** Vapour density : >1 [Air = 1] **Particle characteristics Median particle size** : Not applicable. 9.2 Other information 9.2.1 Information with regard to physical hazard classes **Explosive properties** : Not applicable : Not available. **Oxidising properties** 9.2.2 Other safety characteristics **Miscible with water** Yes.

### **SECTION 10: Stability and reactivity**

**Evaporation rate** 

10.1 Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
10.2 Chemical stability	: The product is stable.
10.3 Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
10.4 Conditions to avoid	: Avoid all possible sources of ignition (spark or flame). Do not pressurise, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition. Do not allow vapour to accumulate in low or confined areas.
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: >1 (butyl acetate = 1)

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### **SECTION 10: Stability and reactivity**

- **10.5 Incompatible materials** : Reactive or incompatible with the following materials: oxidising materials
- 10.6 Hazardous: Under normal conditions of storage and use, hazardous decomposition products<br/>should not be produced.

### **SECTION 11: Toxicological information**

#### 11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

#### Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
propan-2-ol	LD50 Dermal	Rabbit	12800 mg/kg	-
	LD50 Oral	Rat	5000 mg/kg	-
glycerol	LD50 Oral	Rat	12600 mg/kg	-
lactic acid	LD50 Oral	Rat	3543 mg/kg	-
dimethylammonium chloride	LD50 Oral	Rat	1070 mg/kg	-
glycolic acid	LC50 Inhalation Dusts and mists	Rat	3600 mg/m <sup>3</sup>	4 hours
	LD50 Oral	Rat	1938 mg/kg	-

**Conclusion/Summary** : Not available.

### Acute toxicity estimates

Product/ingredient name	Oral (mg/ kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapours) (mg/l)	Inhalation (dusts and mists) (mg/l)
propan-2-ol	5000	12800	N/A	N/A	N/A
glycerol	12600	N/A	N/A	N/A	N/A
lactic acid	3543	N/A	N/A	N/A	N/A
2,2'-iminodiethanol	500	N/A	N/A	N/A	N/A
dimethylammonium chloride	1070	N/A	N/A	N/A	N/A
glycolic acid	1938	N/A	N/A	N/A	3.6

### Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
propan-2-ol	Eyes - Moderate irritant	Rabbit	-	10 mg	-
	Eyes - Moderate irritant	Rabbit	-	24 hours 100	-
				mg	
	Eyes - Severe irritant	Rabbit	-	100 mg	-
	Skin - Mild irritant	Rabbit	-	500 mg	-
glycerol	Eyes - Mild irritant	Rabbit	-	24 hours 500	-
				mg	
	Skin - Mild irritant	Rabbit	-	24 hours 500	-
				mg	
lactic acid	Eyes - Severe irritant	Rabbit	-	750 ug	-
	Skin - Moderate irritant	Rabbit	-	24 hours 100	-
				mg	
	Skin - Severe irritant	Rabbit	-	24 hours 5	-
				mg	
	Skin - Severe irritant	Rabbit	-	88 %	-
2,2'-iminodiethanol	Eyes - Severe irritant	Rabbit	-	5500 mg	-
	Eyes - Severe irritant	Rabbit	-	24 hours 750	-
				ug	
	Skin - Mild irritant	Rabbit	-	50 mg	-
	Skin - Mild irritant	Rabbit	-	24 hours 500	-
				mg	
glycolic acid	Eyes - Severe irritant	Rabbit	-	2 mg	-
	Skin - Severe irritant	Rabbit	-	0.5 MI	-

### **SECTION 11: Toxicological information**

Conclusion/Summary	: Not available.
Sensitisation	
<b>Conclusion/Summary</b>	: Not available.
Mutagenicity	
<b>Conclusion/Summary</b>	: Not available.
<b>Carcinogenicity</b>	
<b>Conclusion/Summary</b>	: Not available.
Reproductive toxicity	
<b>Conclusion/Summary</b>	: Not available.
<b>Teratogenicity</b>	
<b>Conclusion/Summary</b>	: Not available.
Specific target organ toxi	icity (single exposure)

Product/ingredient name	Category	Route of exposure	Target organs
propan-2-ol	Category 3	-	Narcotic effects

#### Specific target organ toxicity (repeated exposure)

Product/ingredient name	Category	Route of exposure	Target organs
2,2'-iminodiethanol	Category 2	-	-

### Aspiration hazard

Not available.

# Information on likely routes : Not available. of exposure

Potential acute health effects		
Eye contact	Causes serious eye damage.	
Inhalation	Harmful if inhaled. Can cause central nervous system (CNS) depression. Ma cause drowsiness or dizziness.	у
Skin contact	Causes skin irritation.	
Ingestion	Can cause central nervous system (CNS) depression.	

#### Symptoms related to the physical, chemical and toxicological characteristics

Eye contact	: Adverse symptoms may include the following: pain watering redness
Inhalation	: Adverse symptoms may include the following: nausea or vomiting headache drowsiness/fatigue dizziness/vertigo unconsciousness
Skin contact	: Adverse symptoms may include the following: pain or irritation redness blistering may occur
Ingestion	: Adverse symptoms may include the following: Ingestion Seek medical attention.

### Delayed and immediate effects as well as chronic effects from short and long-term exposure

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### **SECTION 11: Toxicological information**

<u>Short term exposure</u>	
Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
Long term exposure	
Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
Potential chronic health effe	<u>ects</u>
Not available.	
Conclusion/Summary	: Not available.
General	: No known significant effects or critical hazards.
Carcinogenicity	: No known significant effects or critical hazards.
Mutagenicity	: No known significant effects or critical hazards.
Reproductive toxicity	: No known significant effects or critical hazards.

#### 11.2 Information on other hazards

11.2.1 Endocrine disrupting properties

Not available.

### 11.2.2 Other information

Not available.

### **SECTION 12: Ecological information**

### 12.1 Toxicity

Product/ingredient name	Result	Species	Exposure
propan-2-ol	Acute EC50 7550 mg/l Fresh water	Daphnia - Daphnia magna - Neonate	48 hours
	Acute LC50 1400000 µg/l Marine water	Crustaceans - Crangon crangon	48 hours
	Acute LC50 4200 mg/l Fresh water	Fish - Rasbora heteromorpha	96 hours
lactic acid	Acute LC50 257.73 mg/l Fresh water	Fish - Oreochromis	96 hours
		mossambicus - Adult	
2,2'-iminodiethanol	Acute EC50 2.1 mg/l	Algae - Pseudokirchneriella subcapitata	4 days
	Acute LC50 28800 µg/l Fresh water	Crustaceans - Ceriodaphnia dubia - Neonate	48 hours
	Acute LC50 2150 µg/l Fresh water	Daphnia - Daphnia pulex	48 hours
	Acute LC50 775 mg/l Fresh water	Fish - Lepomis macrochirus	96 hours

Conclusion/Summary

: Not available.

### 12.2 Persistence and degradability

**Conclusion/Summary** : Not available.

#### 12.3 Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
propan-2-ol	0.05	-	low
glycerol	-1.76	-	low
lactic acid	-0.72	-	low
2,2'-iminodiethanol	-1.43	-	low
dimethylammonium chloride	-3.28	-	low
glycolic acid	<0.3	-	low

### **SECTION 12: Ecological information**

12.4 Mobility in soil	
Soil/water partition coefficient (Koc)	: Not available.
Mobility	: Not available.

#### 12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

### 12.6 Endocrine disrupting properties

Not available.

### 12.7 Other adverse effects

No known significant effects or critical hazards.

### **SECTION 13: Disposal considerations**

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

#### 13.1 Waste treatment methods

	•
Product	
Methods of disposal	: The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.
Hazardous waste	: The classification of the product may meet the criteria for a hazardous waste.
Packaging	
Methods of disposal	: The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.
Special precautions	: This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapour from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

### **SECTION 14: Transport information**

	ADR/RID	ADN	IMDG	IATA
14.1 UN number or ID number	UN1263	UN1263	UN1263	UN1263
14.2 UN proper shipping name	PAINT	PAINT	PAINT	PAINT
14.3 Transport hazard class(es)	3	3	3	3
14.4 Packing group	11	II	II	II

CircuitWorks® Water Soluble Flux Dispensing Pen (UFI)

SECTION 14: T	ransp	or	t information			
14.5 Environmental hazards	No.		Yes.	No.	No	).
Additional informat	ion		·	·		
ADR/RID		:	<u>Special provisions</u> 640 (C) <u>Tunnel code</u> (D/E)	)		
ADN		:	The product is only regulate transported in tank vessels. <b>Special provisions</b> 640 (C)		tally hazardous	substance when
ΙΑΤΑ		:	Quantity limitation Cargo A	Aircraft Only: 1 L.		
14.6 Special precaut user	ions for	:	Transport within user's pr upright and secure. Ensure the event of an accident or s	that persons transpo		
14.7 Maritime transp bulk according to IM instruments		:	Not available.			

### **SECTION 15: Regulatory information**

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

|--|

Annex XIV - List of substances subject to authorisation

#### Annex XIV

None of the components are listed.

#### Substances of very high concern

None of the components are listed.

Annex XVII - Restrictions : Not applicable. on the manufacture, placing on the market and use of certain dangerous substances,

mixtures and articles

### Other EU regulations

Industrial emissions: Not listed(integrated pollution<br/>prevention and control) -<br/>Air: Not listedIndustrial emissions<br/>(integrated pollution<br/>prevention and control) -: Not listed

#### Water

Ozone depleting substances (1005/2009/EU)

Not listed.

Prior Informed Consent (PIC) (649/2012/EU) Not listed.

#### **Seveso Directive**

This product is controlled under the Seveso Directive.

### Danger criteria

Category

P5c

### SECTION 15: Regulatory information

### National regulations

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

### Montreal Protocol

Not listed.

### Stockholm Convention on Persistent Organic Pollutants

Not listed.

### Rotterdam Convention on Prior Informed Consent (PIC) Not listed.

### UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

Inventory list		
Australia	:	All components are listed or exempted.
Canada	:	All components are listed or exempted.
China	:	All components are listed or exempted.
Eurasian Economic Union	:	Russian Federation inventory: Not determined.
Japan	:	Japan inventory (CSCL): All components are listed or exempted. Japan inventory (ISHL): Not determined.
New Zealand	:	All components are listed or exempted.
Philippines	:	All components are listed or exempted.
Republic of Korea	:	All components are listed or exempted.
Taiwan	:	All components are listed or exempted.
Thailand	:	Not determined.
Turkey	:	Not determined.
United States	:	All components are active or exempted.
Viet Nam	:	All components are listed or exempted.
15.2 Chemical safety assessment	:	This product contains substances for which Chemical Safety Assessments are still required.

### **SECTION 16: Other information**

✓ Indicates information that has changed from previously issued version.

Abbreviations and acronyms	<ul> <li>ATE = Acute Toxicity Estimate CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008] DMEL = Derived Minimal Effect Level DNEL = Derived No Effect Level EUH statement = CLP-specific Hazard statement N/A = Not available PBT = Persistent, Bioaccumulative and Toxic PNEC = Predicted No Effect Concentration RRN = REACH Registration Number SGG = Segregation Group vPvB = Very Persistent and Very Bioaccumulative</li> </ul>
Procedure used to derive th	e classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

### **SECTION 16: Other information**

Classification	Justification	
Flam. Liq. 2, H225	On basis of test data	
Acute Tox. 4, H332	Calculation method	
Skin Irrit. 2, H315	Calculation method	
Eye Dam. 1, H318	Calculation method	
STOT SE 3, H336	Calculation method	
Aquatic Chronic 3, H412	Calculation method	

### Full text of abbreviated H statements

H005 Highly flammable liquid and yangur	
H225 Highly flammable liquid and vapour.	
H302 Harmful if swallowed.	
H315 Causes skin irritation.	
H318 Causes serious eye damage.	
H319 Causes serious eye irritation.	
H332 Harmful if inhaled.	
H336 May cause drowsiness or dizziness.	
H373 May cause damage to organs through prolonged or repeated exposure.	
H411 Toxic to aquatic life with long lasting effects.	
H412 Harmful to aquatic life with long lasting effects.	

Full text of classifications [CLP/GHS]

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STOT SE 3	SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE - Category 3
STOT RE 2	SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE - Category 2
Skin Irrit. 2	SKIN CORROSION/IRRITATION - Category 2
Flam. Liq. 2	FLAMMABLE LIQUIDS - Category 2
Eye Irrit. 2	SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2
Eye Dam. 1	SERIOUS EYE DAMAGE/EYE IRRITATION - Category 1
Aquatic Chronic 3	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 3
Aquatic Chronic 2	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 2
Acute Tox. 4	ACUTE TOXICITY - Category 4

revision	
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Notice to reader	

#### Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the abovenamed supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.